



AITiN Coated

**NPT, NPTF Pipe Thread Internal & External
End or Side Coolant**

Size & Pitch	Cutting ø	Length of Cut	OAL	# of Flutes	Shank ø	AITiN Coated	
						End Coolant Part #	Side Coolant Part #
1/16-27	.245	.437	2-1/2	3	1/4	RM20200EC	
1/16-27	.245	.437	2-1/2	4	1/4	-	RM20200SC
1/8-27	.310	.437	2-1/2	4	5/16	RM20202EC	-
1/8-27	.310	.437	2-1/2	4	3/8	-	RM20202SC
1/4 & 3/8-18	.305	.625	3	4	3/8	RM20207EC	RM20207SC
1/2 & 3/4-14	.495	.875	3-1/2	4	1/2	RM20210EC	RM20210SC
1-11.5	.620	1.125	4	5	3/4	RM20212EC	-
1-11.5	.620	1.125	4	4	3/4	-	RM20212SC

Tolerances	Diameter	Shank
All Sizes	+0.000, -0.0001	+0.000, -0.0005



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